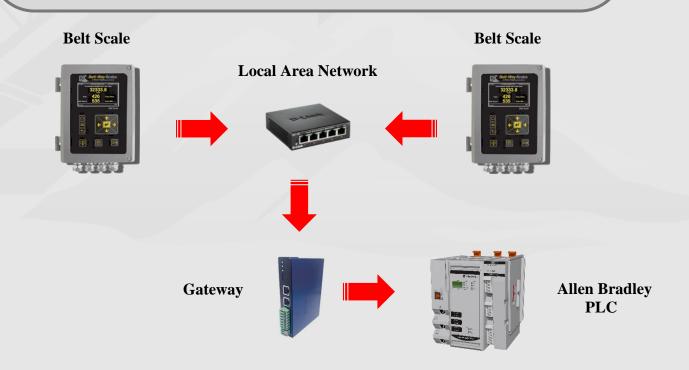


Quickly Integrate Belt-Way Scales into Allen-Bradley PLC Network

The Belt-Way Modbus TCP/IP to Allen-Bradley PLC Gateway makes plant automation easy and cost effective.

- Each gateway supports 16 scales and 5 PLCs.
- Works with wireless or hardwire Cat5e networks.
- Minimal scale configuration.
- Custom AOI reduces PLC implementation time.
- View scale runtime data (Weight, Rate, Belt Speed, etc.)
- Reset scale weights and perform zero calibrations from HMI.





Specifications

## **PART # AA138**

ELECTRICAL / ENVIRONMENTAL		DIMENSIONS				
DC Input Voltage	12-24 VDC					
Maximum Baud Rate	115K baud	1		۱ <del>۰۰۰</del>	1 -	1.19
Operating Temperature	-40 C to 85 C		Net	_	-	-
Certification	RoHS-Compliant, UL, CUL, CE Approvals, Class I Div 2	F	0	0	2	0
ENCLOSURE / HARDWARE						159
Size	5.40" x 3.83" x 1.19"	9			40-	
Weight	7.6 oz				-5.	
Enclosure Type	Anodized Aluminum	4				999
Mounting	Din rail or panel mount	-				1000
LEDs	Power LED & 2 general purpose LEDs on side		0	0	Ē.	
Ports	2 Ethernet, 1 power, 1 communication terminal					

EtherNet/IP Tag Client FEATURES					
PLC Support	ControlLogix, CompactLogix, FlexLogix, MicroLogix, SLC's and PLC5E's				
Maximum Number of PLCs Supported	5				
Maximum Number of Input Tags or Files per PLC	150				
Maximum Number of Output Tags or Files per PLC	150				
Array Support	Yes, for all data types except strings				
Supported Data Types	ControlLogix / CompactLogix / FlexLogix: Bit, 32 Bit Array, SINT, INT, REAL, STRING, DINT, MicroLogix / SLC / PLC5E: 16 Bit Array, INT, REAL, String				
Modbus TCP/IP Client FEATURES					
Operation Mode	Modbus TCP/IP Client				
Function Codes Supported	1,2,3,4,5,6, 15 & 16				
Swapping	Byte and Word Swapping				
Maximum Modbus TCP/IP Server Devices	32				
Number Read/Write Scan Lines per Server Device	200 Total - 100 reads & 100 writes				
Scan Line Support	Up to 125 Registers or 512 Coils				